



Manual firing Goldie Metal™

POWDER	1 STAGE	2 STAGE	shrinkage
GOLDIE BRONZE SOFT™	350C 30 min uncovered on a layer of carbon	820C 40min	8-11%
GOLDIE BRONZE HARD™	350C 30 min uncovered on a layer of carbon	820C 40min	8-11%
GOLDIE ROMAN BRONZE™	350C 30 min uncovered on a layer of carbon	845C 1h30min	10-12%
GOLDIE SNOW BRONZE™	350C 30 min uncovered on a layer of carbon	730-760C 1h50 min The temperature depends on the thermal efficiency of the kiln. The smaller kilns - higher temperature.	16%-30% depends on the temperature
GOLDIE de la ROSA BRONZE™	350C 30 min uncovered on a layer of carbon	935C 1h30min	11-14%
GOLDIE COPPER™	580C 30 min uncovered on a layer of carbon	960C depends on the thickness (2mm -2 hours, above- 3h)	12-18%

For firing, use of activated carbon from coconut shells.