



Manual firing Goldie Metal™ U.S.

POWDER	1 STAGE	2 STAGE	shrinkage
GOLDIE BRONZE SOFT™	670F 30 min uncovered on a layer of carbon	1510F 40min	8-11%
GOLDIE BRONZE HARD™	670F 30 min uncovered on a layer of carbon	1510F 40min	8-11%
GOLDIE ROMAN BRONZE™	670F 30 min uncovered on a layer of carbon	1560F 1h30min	10-12%
GOLDIE SNOW BRONZE™	670F 30 min uncovered on a layer of carbon	1350-1370F 1h50 min The temperature depends on the thermal efficiency of the kiln. The smaller kilns - higher temperature.	16%-30% depends on the temperature
GOLDIE de la ROSA BRONZE™	670F 30 min uncovered on a layer of carbon	1715F 1h30min	11-14%
GOLDIE COPPER™	1080F 30 min uncovered on a layer of carbon	1740F depends on the thickness (2mm -2 hours, above- 3h)	12-18%

For firing, use of activated carbon from coconut shells.